

ABSTRACT OF THE DISCLOSURE

A method for core lamination in a motor and a lamination structure thereof
are constructed such that a plurality of lamination sheets which is made by thin
5 plate of a predetermined shape are laminated as a predetermined thickness to
form a laminated body, that is, a unit lamination core, and the unit lamination core
comprising the plurality of lamination sheets is fixedly coupled by a caulking
portion or a coupling portion formed on the respective lamination sheet and
connected with the adjacent lamination sheets to be in a row, whereby an
10 fabricating process of the unit lamination core is made to be easy and simple to
reduce time for fabricating, and a curvature for a curved surface portion of the unit
lamination core can be changed so that the present invention can be applied to
various motors according to the capacity or the size of the motor.